

Work Order ID 165789

Tuesday, August 29, 2017 10:44:15 AM

165789

Page 1

Item ID: D4942-7 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Protector, LH
Start Date: 8/29/2017 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 9/1/2017 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: W ^{DAS} 21 ₉₋₈₉ Date: AUG 29 2017 Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4942	D								

100 0.00
100 FLOW WATER JET
Waterjet Memo 0.08
FLOW CNC Waterjet *****VERIFY TEXTURED SIDE BEFORE CUTTING*****
1- Cut as per Dwg
Dwg Rev: B
Prog Rev: B
2- Deburr

① 17/08/30 ^{DAS} 40 ₉₋₈₉

110 0.00
110 QC2- Inspect parts off machine FAI/FAIB
QC Memo 0.01
Quality Control

① 17/08/30 ^{DAS} 40 ₉₋₈₉

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							38 9-89
120									
QC	Memo	0.02							
Quality Control									AUG 30 2017
130	Identify as per dwg & Stock Location: <u>57540A</u>	0.00							DAS 6 9-89
130									4107 AUG 31 2017
Packaging	Memo	0.00							
Packaging									AUG 31 2017
140	QC21- Final Inspection - Work Order Release	0.00							2102 1-8-2017
140									
QC	Memo	0.10							
Quality Control									17/9/6 48

DAS
21
9-89
AUG 31 2017

Picklist Print

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Work Order ID: 165789

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Parent Item: D4942-7

D4942-7

Parent Item Name: Protector, LH

Start Date: 8/29/2017

Required Date: 9/1/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 14.02.05 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MLEXS.125-F60029-04		Purchased	No			100	sf	3,198.340	4.216	4,437.895			
MI FXS 125-F60029-04									**			17/08/30	DAS 40 9-89
GE PLASTICS LEXAN SHEET (DARK GREY)													

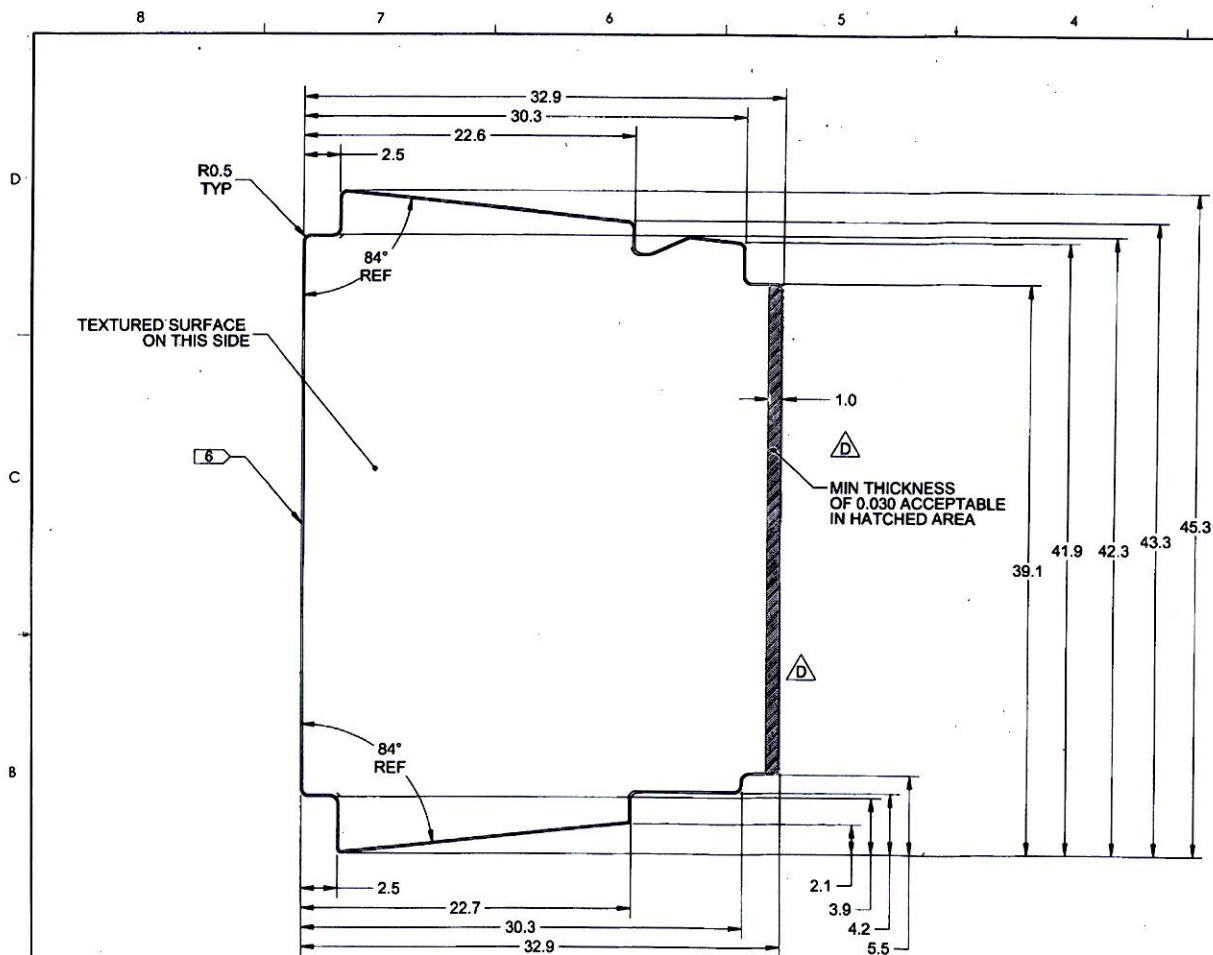
Location

Loc Qty

Loc Code

mat 911.9
m137737 911.9
MAT018 2286.44
m137737 2286.44

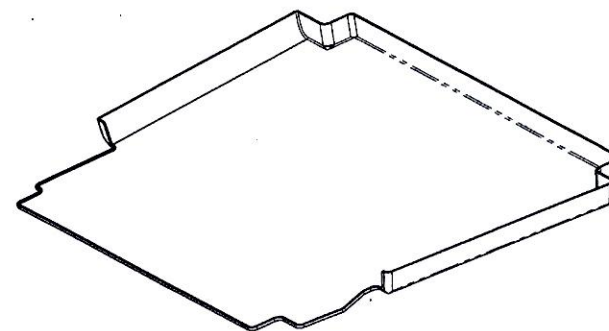
4.5



D4942-1 FLOOR PROTECTOR

NOTES:

- 1) MATERIAL: F60029-GY3778 GREY LEXAN SHEET (HEAVY HAIRCELL TEXTURE) 0.125 THICK
REF DART SPEC MLEXS.125-F60029-04
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 6.6 lbs
- 8) THERMOFORM PER QSI 022 USING MOLD DT9994
TRIM PER MOLD LEAVING FINISHED EDGES
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.070" EXCEPT AS INDICATED



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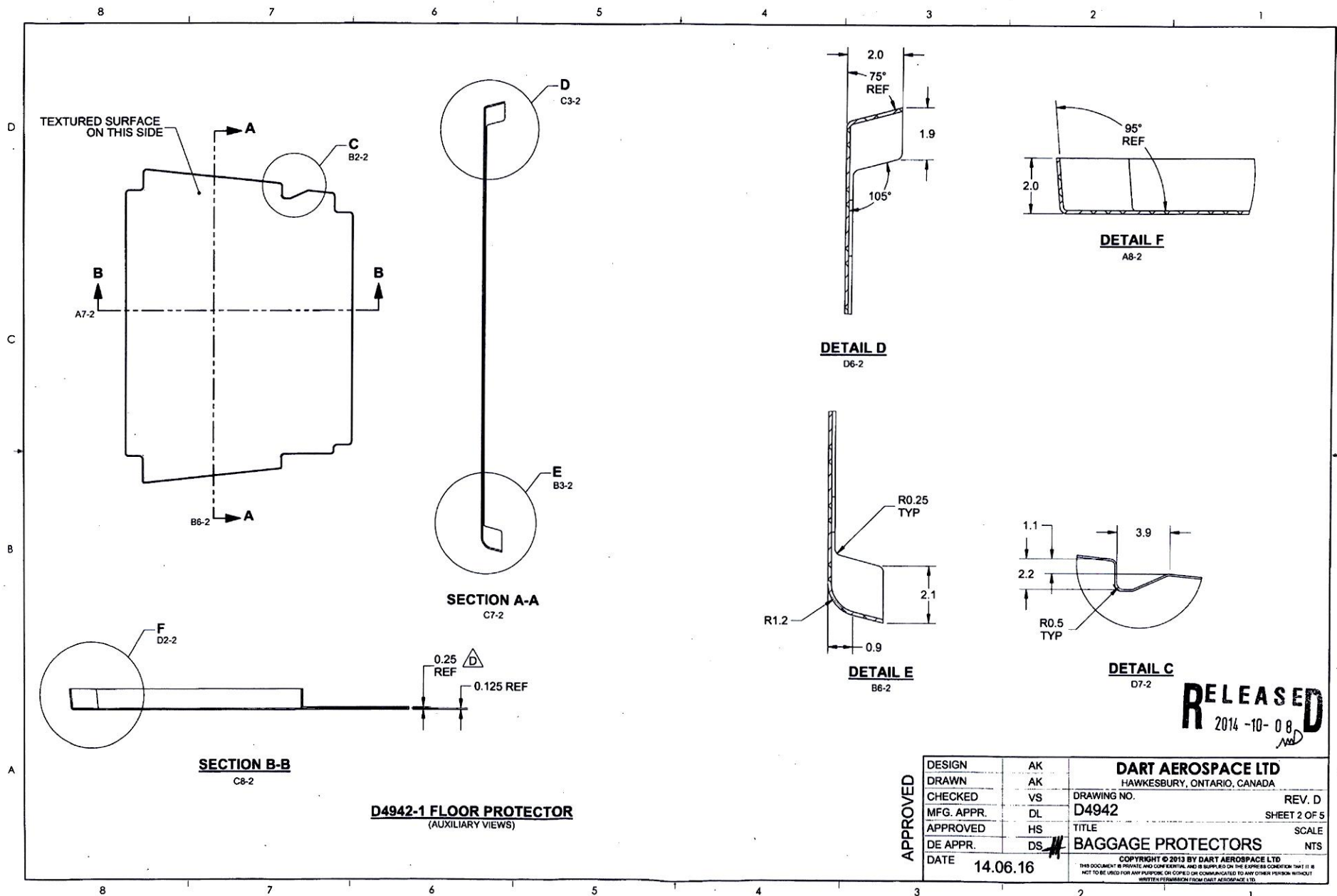
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AUG 29 2017

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2014-10-08

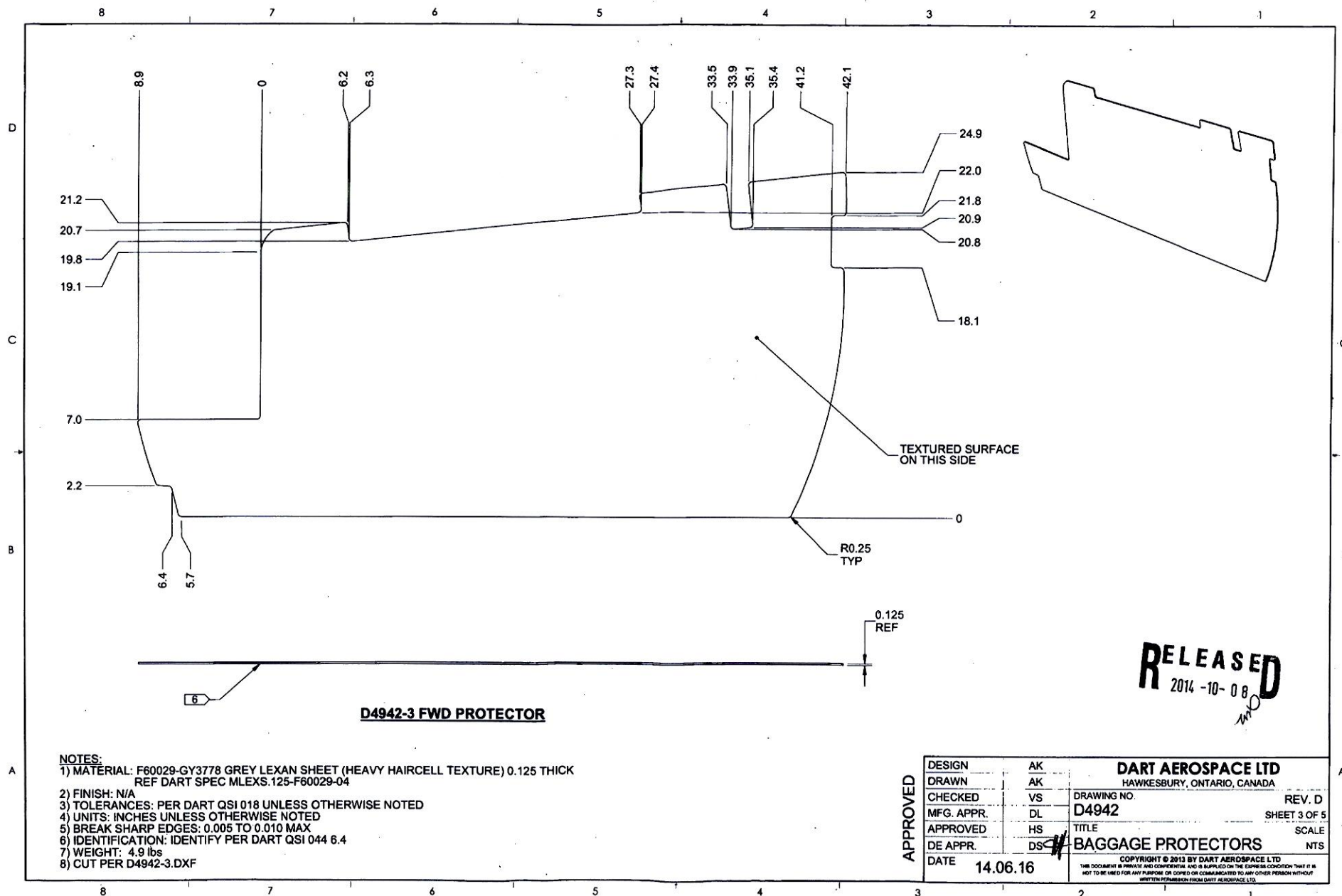
D	MODIFIED D4942-1 (ZN, C5-1), ADDED DIMENSION (ZN A6-2), ADDED NOTE FOR MINIMUM ACCEPTABLE THICKNESS (ZN C5-1)	AK	14.10.07
C	REVISED OVERALL DIMENSIONS OF D4942-3/-9 TO ACHIEVE A BETTER FIT (ZN C5-3, ZN C5-5), REMOVED D4942-5, ADDED HOLES TO D4942-7 (ZN C4-1), REVISED WEIGHTS OF D4942-1/-3/-7/-9 (NOTE 7 SHEETS 1, 3, 4, 5)	AK	14.06.16
B	REVISED OVERALL DIMENSIONS OF D4942-1	AK	14.02.12
A	NEW ISSUE	AK	13.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	AK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4942 REV. D SHEET 1 OF 5 BAGGAGE PROTECTORS SCALE NTS COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
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DE APPR.	DS	DATE 14.06.16	

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- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.4
- 7) WEIGHT: 4.9 lbs
- 8) CUT PER D4942-3.DXF

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